



# swacurablend

# Off-line loss in weight gravimetric blender

**SYACURABLEND** is an off-line batch loss in weight gravimetric blender designed to blend multiple components simultaneously for all processes where a homogeneous mix is critical to achieve an excellent final product. Thanks to its unique design it can be installed on the ground floor or on the mezzanine to prepare a blend of components to be delivered to the extruder. Ideal for premixing of additives or where a minimum blend storage is required.

#### PRINCIPLE OF OPERATION

The ingredients are continuously and simultaneously metered directly in the integrated mixing chamber through a cascade static mixer.

Thanks to the big mixer chamber volume, a perfect mixing of the components is guaranteed.

The blend can be then conveyed on the next step of the process or discharged in a gravimetric hopper for extrusion control or in anothe dosing unit.



#### **MAIN FEATURES**

# **PLC. INDUSTRY 4.0 & IoT**

Syacurablend has a PLC with protocol UPC/UA embedded. This solution makes each blender modular and ready for Industry 4.0.

#### **CONVEYING SYSTEM**

Syacurablend can be supplied along with an integrated centralized conveying system controlled by the same PLC as the blender.

# **MODULARITY**

Thanks to its design Syacurablend can be upgraded in future to allow the possibility for additional components to mix, up to max 6 components.

#### **EXTREMELY LOW %**

Syacurablend system can dose down to 100 gr/h.

#### **FLEXIBILITY**

Syacurablend can run up to 100 % with all its components.

### **BLENDING**

Thanks to its innovative cascade static mixer and a motorized screw mixing device positioned into the main mixer chamber Syacurablend guarantees a perfect blend.

#### **CLEANING**

Syacurablend components all have removable gravimetric hoppers, so blender cleaning and production changeover has never been as fast and easy for an operator.

#### **HT VERSION**

As option Syacurablend can manage hot materials up to 180°C.

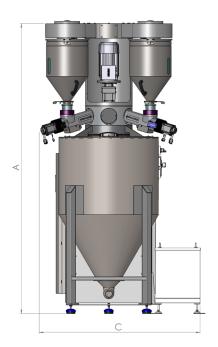
# **INTEGRATED IN SYNTROL**

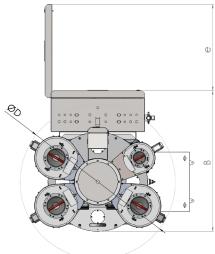
As all SYNCRO dosing units Syacurablend can be connected and controlled by supervisory system SYNTROL.



# **TECHNICAL DATA**







		S	М	L
Number of components		up to 6	up to 6	up to 6
Suitable hopper loaders		F270	F270 - F370	F270 - F370
Troughput	Kg/h	250	500	1000
Mixer volume	L	380	500	800
Dimension A	mm	2415	2500	3000
Dimension B	mm	1250	1250	1300
Dimension C	mm	1350	1350	1925
Dimension D	mm	1250	1350	1350
Dimension e	mm	650	750	750
Weight	Kg	450	500	550

