



# VELOMEX

## Measuring system for speed & length

**VELOMEX** is a non-contact speed, length and position measuring device for curved surfaces based on the Doppler effect. Designed for cables, wires and pipes, this device can provide monitoring, feedback and control for production lines, especially in the cable insulating, stranding and jacketing lines; it can also work as a precise absolute digital encoder.

### OPERATING PRINCIPLE

Two coherent and collimated beams are focused on the same point on the surface of the object to be measured, creating interference fringes in the backscattered light; when the object moves, due to the Doppler effect the two beams will undergo different frequency shifts which will induce changes in the interference pattern, whose analysis allows to directly trace back the object's travelling speed.

The position and length measurements are then acquired via integration of the indexed speed measurements over time.



### MAIN FEATURES

#### ABSOLUTE PERFORMANCE

The non-contact measurement principle does not require any calibration, so the signal is the absolute measure of the speed independent of the cable, wire or pipe nature, material or geometry.

#### FAST READINGS

VELOMEX can produce over 24.000 readings per second, ensuring an almost-continuous measurement of the speed and, thus, a very precise measurement of position and length even below 0.05%.

#### POWERFUL ANALYSIS SOFTWARE

VELOMEX can perform time integration at very high speed, therefore being able to apply very precise control of hauling, batch length cutting, encoder calibration, insulation, stranding and jacketing operations.

#### LONG-LIFE RELIABILITY

VELOMEX is designed with solid-state devices and no moving parts, so that the absence of wear and drift allows for long-life performance without maintenance needed.

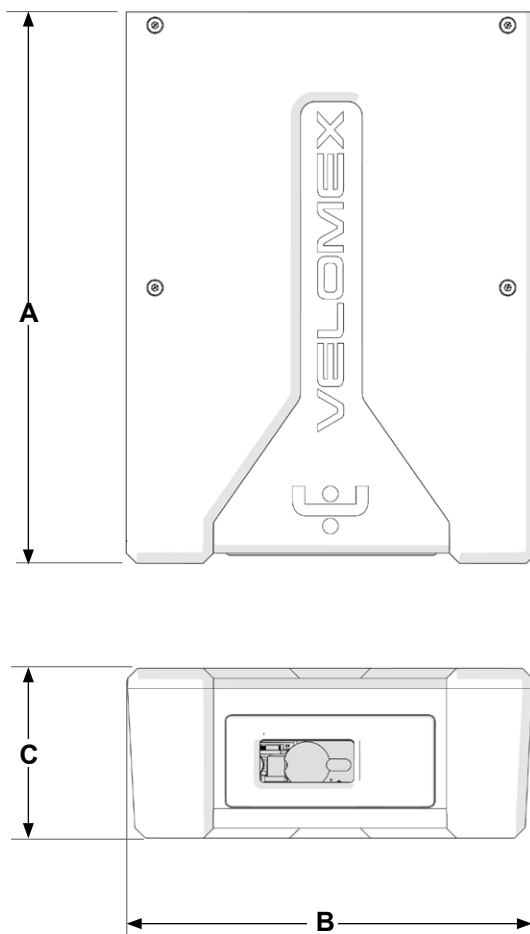
#### FUNCTIONAL DESIGN

Its compact design allows easy installation in the production line and doesn't require much space, so that it can be installed even in the tightest spots along the line.

#### INDUSTRY 4.0 & IoT

VELOMEX is equipped with an integrated interface so that it can work as a stand-alone device, but due to its TCP/IP protocol it can also easily communicate with any PLC or supervisor through a simple software package, making it ready for remoting and Industry 4.0.

**TECHNICAL DATA**



	<b>A</b>	<b>B</b>	<b>C</b>
<b>Dimension</b>	270 mm	200 mm	85 mm
<b>Stand Off Distance</b>	300 mm		
<b>Depth of Field</b>	60 mm		
<b>Minimum Speed</b>	0,25 m/min		
<b>Maximum Speed</b>	5000 m/min		
<b>Accuracy</b>	Factory Calibrated to better than 0,05%. Repeatability of 0,02%		
<b>Measurement</b>	Maximum Acceleration Rate of 500 m/s <sup>2</sup> . Measurement rate Up to 24,400/sec		
<b>Mode</b>	Normal (Continuous Length), Batch Length		
<b>Object Detection</b>	Automatic Detection and Object Present		
<b>Power requirement</b>	15-30 vdc, 15 W		
<b>Protection rating</b>	IP67		
<b>Temperature range</b>	5°C - 40°C (41°F - 104°F)		