



# WHEELTODRY

# **Honeycomb rotor dehumidifier**

WHELL TO DRY is an high performance dehumidifier, very useful for a correct handling of plastic materials. The Wheel to Dry series is a powerful tool for a proper dehumidification of plastic materials and, consequently, an increase in quality of the final products; and an optimisation of energy costs.

# **OPERATING PRINCIPLE**

Air goes through the desiccant rotor, and releases the moisture extracted from the material in the hopper. The part of the rotor saturated by water is regenerated with hot air; this air, once humid, is then exhausted . Finally, once regenerated, the section of the rotor is cooled down and then ready to absorb again humidity from plastic materials.

The possibility to reduce the airflow from 100 to 40% and the Dew Point from -40°C to 0°C is an huge "advantage" in the plastic industry.



#### **MAIN FEATURES**

#### **COMPACT AND EFFICIENT**

The small number of movable parts allows the system the have a footprint very compact.

Filters are easily accessible from the front of the machine, for a fast and safe cleaning maintenance.

#### **HIGH PERFORMANCE**

Possibility to chose the Dew point between 0 and -40°C. PID integrated control for an accuracy in heating of  $\pm 1^{\circ}$ C.

The absence of cooling, necessary only for few kinds of materials, allow also a supplementary energy reduction.

# **REDUCTION OF POSSIBILITY OF FAULT**

Because of smaller number of movable parts the Honey Comb Rotor dehumidifier has a lower "Index of Fault", and consequentiality a reduction of possible stops of the equipment, with an higher shelf life.

### WIDE RANGE OF MODELS

Wide range, starting from 40 to 4000 mc/h (50 to 4500 mc/h at 60 Hz).

#### FLEXIBILITY

Adjustment of Dew Point. Modularity, using one or more hoppers.

#### **INDUSTRY 4.0 & IoT**

Thanks to HMI control and integrated OPC-UA standard protocol the machine can be easily connected to an ERP MES System running in "Industry 4.0"

#### **OPTIONS**

Built-in Dew Point Supplementary Monitor. Energy Drying Management System (Adjustment from 100% down to 40%). Multi-Hopper Version.

# **CONFIGURATIONS / OPTIONS**

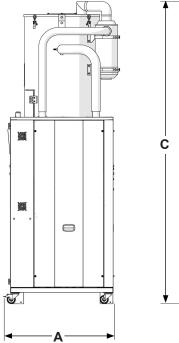
#### Single-station version

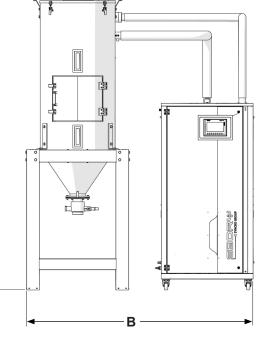


#### **Multi-station version**



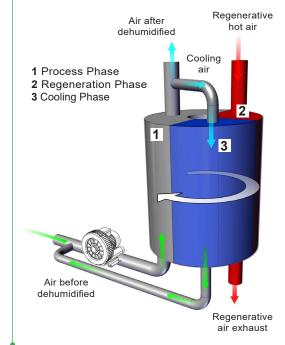
# **TECHNICAL DATA**





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#### **Continuous loop operation**



Model	40	80	120	200	400	700
Flow rate (m <sup>3</sup> /h 50/60H z)	40/47	80/95	120/135	200/220	400/450	700/780
Process Heater	4 kW 6 k		6 kW	12 kW	18 kW	24 kW
Rege Heater	3 kW		4 kW		7.2 kW	10 kW
Cooling Water Flow Rate	5 L/min	10 L/min	15 L/min	30 L/min	50 L/min	80 L/min
Dimension A	520 mm			1050 mm	1255 mm	1380 mm
Dimension B	820 mm			660 mm	700 mm	900 mm
Dimension C	1260 mm			1560 mm	1750 mm	1935 mm
Weight	145 kg 170 kg		265 kg	330 kg	480 kg	



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